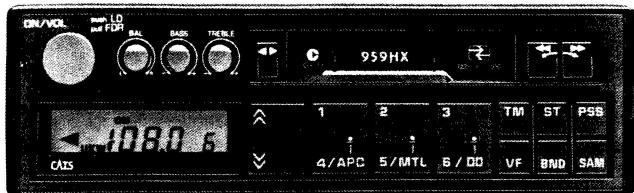




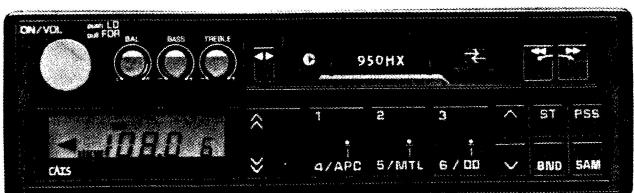
Clarion Co., Ltd.

Export Division—22-3, Shibuya 2-chome, Shibuya-ku, Tokyo, 150 Japan
Tel: 03-400-1121 Fax: 03-400-8679 Telex: J22908, J22152
Service Dept.—50 Kamitoda, Toda-shi, Saitama, 335 Japan Tel: 0484-43-1111 Telex: J2962628 CLAFAC-J

Clarion Service Manual



959HX



950HX

Model **959HX (PE-9094A-A)**
950HX (PE-9095A-A)

■SPECIFICATIONS:

Radio section

Circuit system: Superheterodyne
Tuning system: Electronic tuning
Receiving frequency: LW 153kHz to 281kHz
MW 531kHz to 1,602kHz
UKW(FM) 87.5MHz to 108MHz
Intermediate frequency: LW, MW 459kHz
UKW(FM) 10.7MHz

Tape section

Reproduction system: Auto reversing
4 track, 2 channel stereo cassette tape playback
(Monaural also capable)
Tape speed: 4.76cm/sec. (1 1/8 ips)

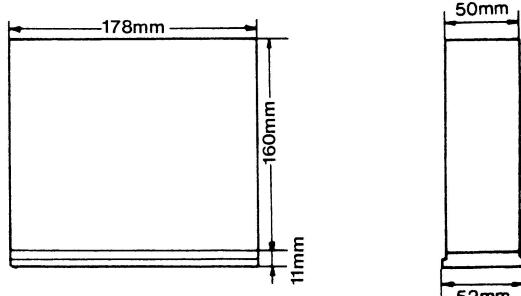
Composite

Load impedance: 4Ω×4
Power output: 5W×4
(at 10% distortion TYP.)
More than 10W×4

Power supply voltage: DC 14.4V(10.8V to 15.6V)
Negative ground

Power consumption: Less than 5A
(at max. output)

Dimensions:

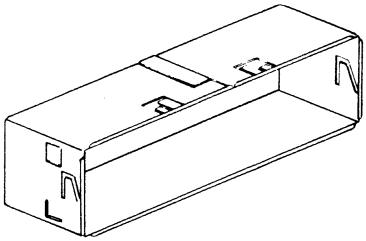
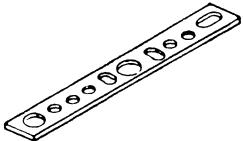
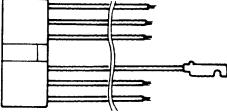
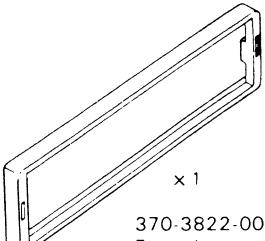


Weight: 1.6kg

- Noise Reduction System manufactured under license from Dolby Laboratories Licensing Corporation.
- Dolby and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

■COMPONENTS VIEW:

- 959HX (PE-9094A-A)
- 950HX (PE-9095A-A)

Main unit	Parts bag	921-8203-00(only 959HX)	1
Mounting bracket 300-7110-00 1		073-0649-00 Terminal ×4 073-0650-00 Terminal ×4 074-0804-00 Outlet socket ×4	
Mounting bracket 300-6954-00 1		Extension lead 852-9211-00(only 950HX) 1	
Parts bag 922-1396-00 1		Parts bag 921-8022-00 1	
	x 1 370-3822-00 Escutcheon	330-8216-00 Hook plate ×2 345-3653-01 Spacer ×1 725-0181-00 Plate nut ×1 700-5016-10 Tap screw ×1 722-0314-00 Nut ×1	
		Lock pin 335-1360-00 1	

■FEATURES:

- MW/LW/UKW-MPX electronic tuning radio with auto reverse stereo cassette player (FF, REW lock).
- Provided radio traffic information (VF) system. (959HX)
- MTL (Tape selector).
- LD (Loudness).
- Dolby NR (DOLBY).
- ARM-30 mechanism.
- APC (Automatic Program Control).

■ADJUSTMENT:

Adjustment item	Adjustment point	Procedure
OV fine adjustment	IFT102	1. Tune 98.1MHz and input a 25dB non-modulated SSG signal. 2. Connect a digital volt meter OV TP. 3. Adjust IFT102 so that the voltage is 0V. 4. May adjust by receiving weak broadcasting signal.
Stop seek sensitivity	VR101	1. Tune at 98.1MHz, input a 25dB non-modulated SSG signal. 2. Adjust VR101 so that the voltage of SD TP is 5V.
Limiter (MUTE)	VR102	1. Tune at 98.1MHz, input 55dB SSG signal. 2. Adjust VR to make the set output 0dB (2.45V). 3. Reduce the output of SG 12dB. 4. Adjust VR102 until output level decrease to 3dB.
SASC	VR103	1. Tune at 98.1MHz, input an 65dB, 7kHz modulation frequency, 30% modulation degree SSG signal, and then turn on ST. SW. 2. Adjust the output level of the volume controller to 0dBm (0.775V). 3. Set the SSG output to 40dB and adjust VR103 so that the output level is -3dB.
MPX Separation	VR101 (880-0003A)	1. Tune at 98.1MHz, connect the output of a stereo modulator to the external modulation terminal, and input a 65dB SSG signal. 2. Set the stereo modulator to the L or R ch and adjust VR104 so that the maximum separation is obtained.
Pilot canceller	VR102 (880-0003A)	1. Tune at 98.1MHz, input a 55dB, modulation (PL 10%). 2. Adjust VR105 so that output of the set is minimum.
DK VCO (959HX)	VR103 (880-0002A)	1. Tune at 98.1MHz, input a 55dB 10% modulated SSG signal, and turn on VF. SW. 2. Connect the frequency counter to TP and adjust VR106 so that the counter indicates 125Hz. In the case.
DK level (959HX)	VR401	1. Tune at 98.1MHz 100% (Main + PL + DK + SK + BK) modulated SSG signal, and turn on VF. SW. 2. At the time of minimum sound volume, adjust VR401 to make the speaker output 0.775V.
Dolby NR	VR301 and VR302	Insert a Dolby level test tape (400Hz-200nWb/m), connect the milli-volt meter to TP301 and TP302, and adjust VR301 and VR302 to obtain an output of 450mV±1dB.

[NOTE] After the adjustment of frequency range, be sure that;

(1) Band edge frequency of LW shall be 148.5kHz - 20kHz

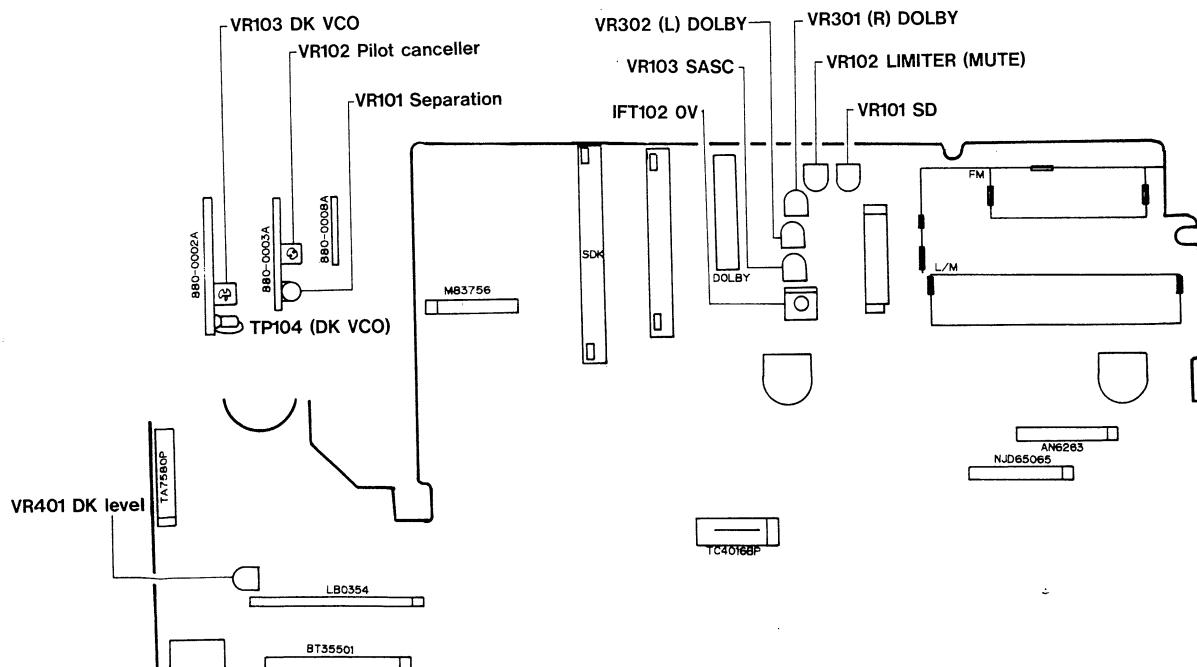
(2) Band edge frequency of UKW shall be 87.5MHz +100kHz

-160kHz

at low end. And shall be lower than 108.16MHz at upper end.

●SPECIFICATION —LIMIT— Quieting sensitivity: MW Less than 33dB (at 20dB S/N)
 LW Less than 40dB (at 20dB S/N)
 UKW Less than 12dB (at 30dB S/N)
 Stereo separation: UKW More than 20dB

●ADJUSTMENT POINT



■ADJUSTMENTS: (TAPE MECHANISM)

1. Head Azimuth Adjustment (See Fig. 1)

- Improper head azimuth is one of the causes which give rise to poor sound quality, crosstalk, etc. at the time of playback. If azimuth of the head is not proper, adjust as follows. However, to perform this adjustment, load the test tape and use the adjustment use screwdriver, inserting it through the hole in the lever mechanism (frame ass'y).

- Play the test tape (315Hz, -10VU) and adjust the amplifier's volume control and balance control so that the output levels (gains of the playback system) of the left and right channels become equal.
- Then play the test tape (8kHz, -10VU) and adjust the head azimuth adjusting screw so that the output level in both the forward and reverse directions of

2. Fast Forward, Rewind Gear Alignment

(See Fig. 2)

- If the mechanism does not operate properly and abnormal sound (gear noise) is produced at the time of fast forward and rewind, first of all check whether the sound is produced during fast forward (FF) or rewinding (REW). If it is produced during FF, adjust by bending the claw (A) to the left or right with radio pliers, etc., and if it is produced during REW, adjust by bending the claw (B) in the same manner. Adjust so that the clearance at this time between the flywheel and FF. REW gear becomes about 0.1 to 0.2mm.

- If the gear engagement is loose and the gears produce a large noise, bend the claw away from the center line.

3. Adjustment of Power Switch (See Fig. 3)

- If power does not turn on when pack is inserted (loaded), or if power does not turn off after ejecting the pack, and the underlying cause is found to be misadjustment of the power switch, adjust the switch at proper position by bending upward or downward the adjusting claw of the guide arm ass'y by means of radio pliers, etc. However, make sure that at the time of ejecting there is a clearance of at least 0.2mm to 0.3mm between the body of the switch and the switch lever.

- If power does not turn on when loading pack, adjust by bending the adjusting claw downward.

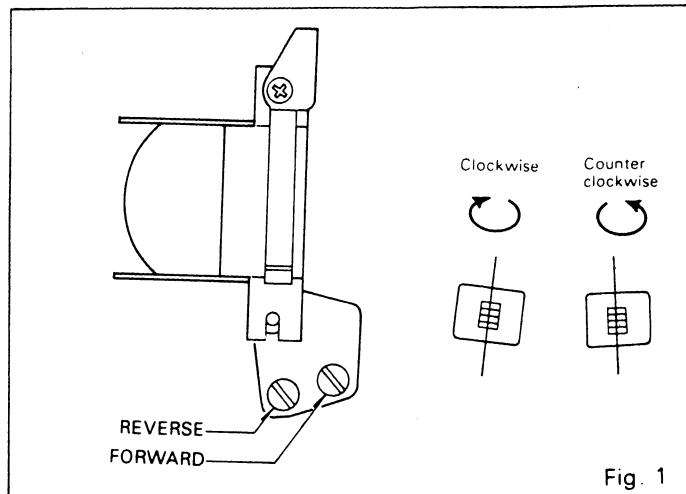


Fig. 1

play becomes close to the respective peak (maximum output level) point. Then lock the head azimuth adjusting screw.

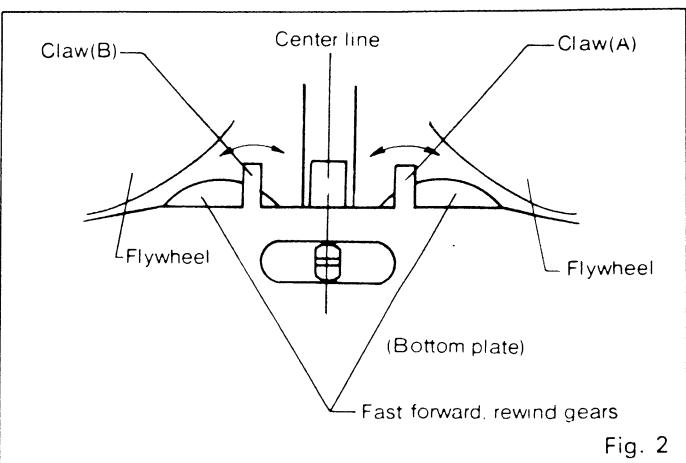


Fig. 2

- If the gear engagement is too hard and there is no clearance between the gears, bend the claw toward the center line.

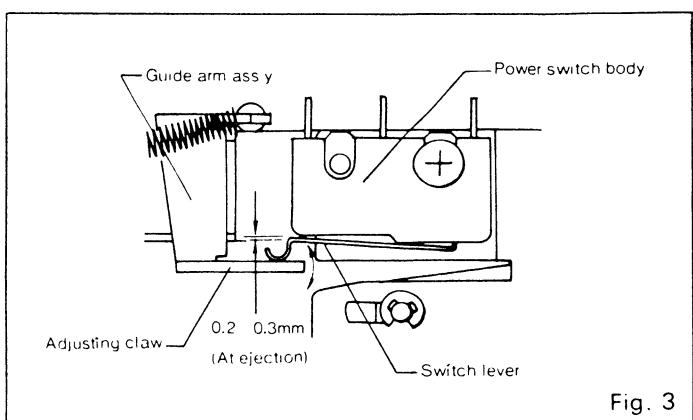


Fig. 3

- If power does not turn off when ejecting pack, adjust by bending the adjusting claw upward.

4. Adjustment of Suction Plunger (See Fig. 4)

- If it is not possible to hold the fast forward and rewind operations due to improper position of the plunger, adjust the position of the plunger.

To adjust, first load cassette. When cassette is loaded, the holding piece (or core plate) will come near the plunger. Now loosen the machine screws with which the plunger ass'y is fixed, adjust the position of the plunger ass'y so that the holding piece touches the plunger core and comes maximum to the right and fix it there by tightening the machine screws. However, at this time take care of the following matters.

- 1) If the plunger core attached to the holding piece is too much separated (lies too much toward the right side), it will not be attached and thus fast forward and rewind operations will not be held.

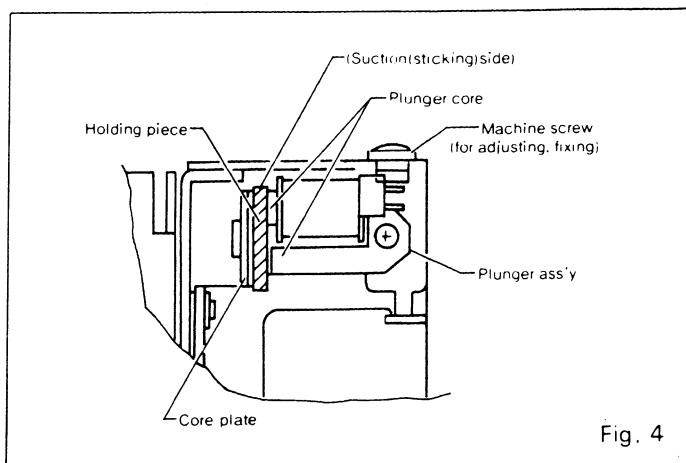


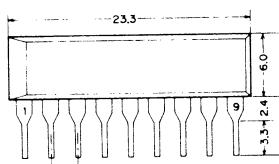
Fig. 4

- 2) On the contrary, if it is too much close (lies too much toward the left side), the holding piece will stick but the fast forward or rewind operation will not be held or if held, will get released upon being subjected to shock.

■EXPLANATION OF IC's:

AN6262 051-0566-00
■AN6262N 051-0566-01 MUSIC INTERVAL DETECTION IC
AN6263 051-0561-00
AN6263N 051-0561-01

Drawing of General View



Terminal Connection Diagram

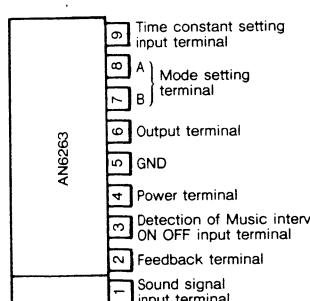
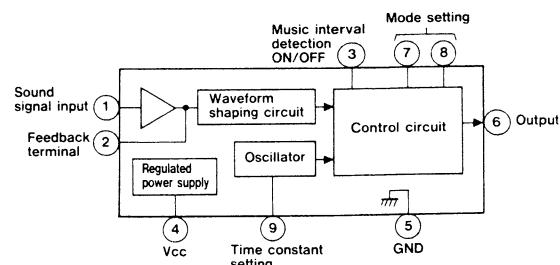


Table of Modes

A	B	Mode	
		AN6262,N	AN6263,N
L	L	OFF	OFF
L	H	PLAY	FF/RWD
H	L	FF/RWD	PLAY
H	H	OFF	OFF

Block Diagram



When the Music interval detection ON/OFF terminal (3 pins) is set to "H", the IC is reset at the "rise" and the output (6 pins) becomes "L". Then, the sound signal is changed into the pulse by the waveform shaping circuit, but when this pulse is input into the control circuit of 3968*1 pcs, the IC recognizes the existence of a curve. Then, while 3712*2 pcs of output pulses from the oscillator are being output, the IC assumes that there is a music interval, if there is no pulse by the sound signal while 3712*2 pcs of output pulse of oscillation are being output, and "H" is output (pin 6) only while 265 pcs of output pulse from the oscillator are being output.

*1 : 384 pcs in FF/RWD
 *2 : 128 pcs in FF/RWD

The period Tosc of oscillator is decided as follows by the capacity C of the condenser connected to the time constant setting terminal (pin 9).

$$T_{osc} = (8.64 \pm 1.9) C \text{ (msec)}$$

Absolute Maximum Ratings (Ta=25°C)

Item	Symbol	Rating		Unit
		AN6262 AN6263	AN6262N AN6263N	
Power voltage	Vcc	16	16	V
Power current	I ₄	21.0	28.0	mA
Allowable loss	P _D	420	450	mW
Output current	I ₆	150	150	mA

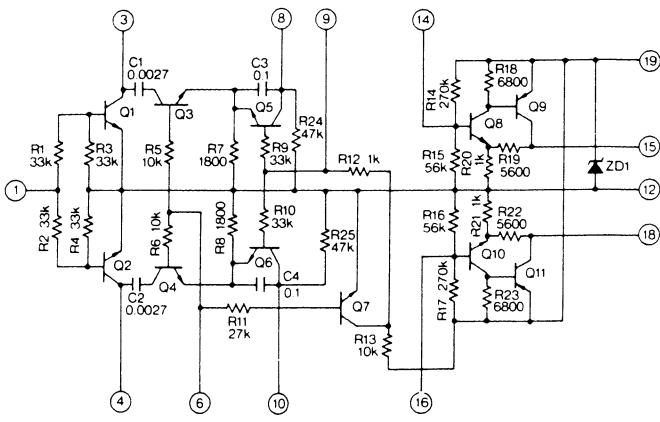
Description of Terminal

1	Sound signal input	Sound signal is input.
2	Feedback terminal	Sound signal amplifier feedback terminal.
3	Music interval detection ON/OFF	When "H" is input, Music interval detecting function is actuated.
4	Power terminal	
5	GND	
6	Output	When the Music interval is detected, "H" pulse is output.
7	Mode setting B	Modes of OFF, PLAY and FF/REW are set. Refer to Table of Modes.
8	Mode setting A	
9	Time constant setting	Sets the oscillation cycle of oscillator which specifies the timing of IC function. Refer to Summary of Functions.

Electrical Characteristics (Unless specified otherwise,
V_{CC}=4.5~16V, Ta=-30°~80°C)

No	Item	Symbol	Test circuit	Condition	Allowable value			Unit	Note
					min	typ.	max		
1	Power current	I _{CC}			12.5		21.0	mA	DC inspection item
2	Oscillation frequency	f _{osc}	1	V _{in} =0mV V ₃ =V ₄ =0V	0.9	1.2	1.47	kHz	
3	Signal detection level	V _{in}	1	V _{in} =10kHz V ₃ =V ₄ =2V, V ₅ =0V	1.7		2.7	mVRMS	
4	Music interval ON/OFF level	V _{3,5}			1.1		1.6	V	DC inspection item
5	Music interval detection OFF outflow current	I ₃			-1.2		-0.6	mA	"
6	Mode switching level 7 terminal	V _{7,5}			1.0		1.5	V	"
7	Mode switching level 8 terminal	V _{8,5}			1.0		1.5	V	"
8	Mode switching circuit outflow current 7 terminal	I ₇			-1.2		-0.6	mA	"
9	Mode switching circuit outflow current 8 terminal	I ₈			-1.2		-0.6	mA	"

Circuit Diagram



■LB0354 051-0619-00 LOUDNESS with MUTING

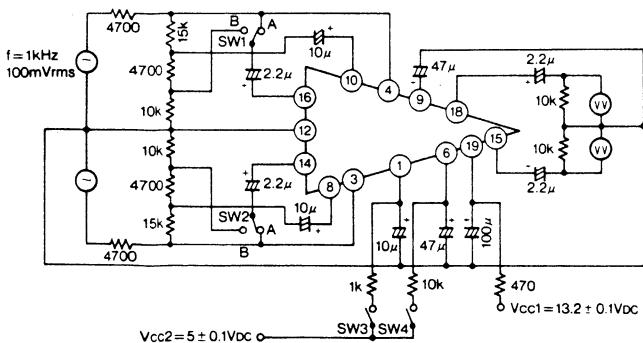
Absolute Maximum Ratings (Ta=25°C)

Supply Voltage V_{CC1} +20V
V_{CC2} +16V

Electrical Characteristics (Ta=25°C)

Item	Symbol	Condition	Value			Unit
			min.	typ.	max.	
Frequency Range	Vf1	f=100Hz Vf(1kHz)=0dB	-0.5	-0.1	+0.5	dB
	Vf2	f=10kHz Vf(1kHz)=0dB	-0.5	-0.1	+0.5	dB
Loudness Effect	GL1	f=100Hz SW1, 2-B SW3, -OFF SW4 : OFF-->ON	+6.0	+12.0		dB
	GL2	f=10kHz SW1, 2-B SW3, -OFF SW4 : OFF-->ON	+4.0	+5.5		dB
Muting Effect	G _M	f=1kHz e _i =100mV SW1, 2-A SW4, -OFF SW3 : OFF-->ON	40	56		dB
Cross Talk	G _C	f=1kHz e _i =100mV SW1, 2-A SW3, 4-OFF	-50	-63		dB
Total Harmonic Distortion	T.H.D.	f=1kHz V _{OUT} =400mV		0.05	0.2	%
		f=1kHz V _{OUT} =1.2V		0.2	1.0	%
Offset Noise	V _N	Input : Short		0.1	0.5	mVRMS
Voltage Gain	G _V	f=1kHz e _i =100mV SW1, 2-A SW3, 4-OFF	400	470		mVRMS

Test Circuit



■MB3756 051-0526-00 Constant-voltage Source

Refer to the description in Manual PE-9065A(E921)

■TA7280P 051-0784-00 22W BTL Power Amp.
■TA7281P 051-0785-00

Refer to the description in Manual PE-9092A(969HX)

■TA7411AP 051-0798-00 FM IF System
■TA7411AP-CLA 051-0798-01

Refer to the description in Manual PE-9092A(969HX)

■μPD1714G-526-12 051-0794-00 PLL Frequency Synthesizer & Tuner Controller

Refer to the description in Manual PE-9092A(969HX)

PARTS LIST:

① Electrical section

② MAIN P.W.B

REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
D ₁₀₁ .103.104.105 201.202.203.301 601.602.603.301 619.620.614.617 624.620.622.623 624.627.650.705 901	001-0330-00	Diode (1SS119)	31
D ₁₂₆	001-0334-00	Diode (DSA17B)	1
D _{113.114}	001-0360-00	Diode (S5566B)	2
D ₆₂₁	001-0361-00	Diode (1SS198)	1
D _{102.615}	001-0423-13	Diode (MA4033)	2
D _{616.625}	001-0423-19	Diode (MA4056)	2
D ₁₀₆	001-0423-22	Diode (MA4075)	1
D ₆₁₂	001-0423-23	Diode (MA4082)	1
IFT ₁₀₁	005-0836-00	IF-transformer (MA)	1
IFT ₁₀₂	005-0976-00	IF-transformer (IFT)	1
L ₆₀₁	009-0642-00	Choke	1
L ₁₀₂	010-2046-12	Coil (2.2 μ H)	1
L _{101.801}	010-2046-17	Coil (5.6 μ H)	2
VR ₁₀₂	012-3808-05	Variable resistor (4.7k Ω VR)	1
VR _{101.401}	012-3808-06	Variable resistor (10k Ω VR)	2
VR _{301.302}	012-3808-09	Variable resistor (4.7k Ω VR)	2
VR ₁₀₃	012-3808-11	Variable resistor (220k Ω VR)	1
CCT ₆₀₁	050-0078-02	Component circuit	1
IC ₃₀₁	051-0158-00	IC (TC4016BP)	1
IC ₂₀₁	051-0301-02	IC (M5122AL)	1
IC ₂₀₃	051-0478-00	IC (NJD6506S)	1
IC ₉₀₁	051-0526-00	IC (MB3756)	1
IC ₂₀₂	051-0561-01	IC (AN6263N)	1
IC ₄₀₁	051-0606-00	IC (BT3S501)	1
IC ₄₀₂	051-0619-00	IC (LB0354)	1
IC ₅₀₁	051-0784-00	IC (TA7280P)	1
IC ₅₀₂	051-0785-00	IC (TA7281P)	1
IC ₆₀₁	051-0794-00	IC (μ PD1714G-526-12)	1
IC ₁₀₁	051-0798-00	IC (TA7411AP)	1
SUP ₁₀₁	060-0122-00	Surge protector	1
X ₁	061-1053-61	Crystal (4.5MHz)	1
Q _{601.602.901.904}	100-1175-60	Transistor (2SA1175HFEK-T)	4
Q ₃₀₃	101-0911-00	Transistor (2SB911M.P.O.R)	1
Q ₆₀₆	102-1846-00	Transistor (2SC1846 O.R.S)	1
Q _{302.607.608.609 611.803.804}	102-2458-00	Transistor (2SC2458)	7
Q _{101.104.105.106 604.605.603.603 604.801}	102-2458-51	Transistor (2SC2458GR,BL)	10
Q _{201.301.605.610 612.902.903}	102-3400-00	Transistor (2SC3400AC)	7
Q _{102.103.401}	103-1450-50	Transistor (2SD1450ST)	3
Q _{802.805}	108-0161-28	FET (2SK161GR)	2
R ₁₀₈	111-2231-81	Film resistor (1/2W 22k Ω) PE-9094A-A	1

◎NC-MPX P.W.B 880-0003A

REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
VR ₁₀₄	012-3707-05	Variable resistor (VR10k Ω)	1
VR ₁₀₂	012-3707-08	Variable resistor (VR100k Ω)	1
CCT ₁₀₁	050-0099-00	Component circuit (DN136OE)	1
IC ₁₀₄	051-0407-00	IC (LA2110)	1
IC ₁₀₅	051-0733-00	IC (LA3430)	1
CF ₁₀₁	060-0115-01	Ceramic resonator (CBS456F11)	1
Q ₁₀₁	102-2458-25	Transistor (2SC2458Y)	1
C ₁₂₀	160-6812-05	Ceramic capacitor (68pF B)	1
C _{125.126}	171-1033-06	Ceramic capacitor (0.022 μ F SR) SC	2
C ₁₂₄	171-2223-06	Ceramic capacitor (0.033 μ F SC)	1

REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
C ₁₃₂	171-2233-06	Ceramic capacitor (0.022 μ F)	1
C ₁₂₃	171-3333-06	Ceramic capacitor (0.033 μ F)	1
C ₁₃₀	171-4723-06	Ceramic capacitor (4700PF SR)	1
C ₁₂₈	171-4733-06	Ceramic capacitor (0.047 μ F)	1
C _{122.134.136}	182-1053-62	Electrolytic capacitor (50V1 μ F)	3
C ₁₃₃	182-1063-32	Electrolytic capacitor (16V10 μ F)	1
C ₁₃₅	182-2243-62	Electrolytic capacitor (50V0.22 μ F)	1
C ₁₂₁	182-2263-32	Electrolytic capacitor (16V22 μ F)	1
C ₁₂₉	182-4753-52	Electrolytic capacitor (35V4.7 μ F)	1

◎SDK P.W.B 880-0002A

REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
VR ₁₀₃	012-3707-05	Variable resistor (VR-10k Ω)	1
CCT ₁₀₂	050-0103-00	Component circuit (TCB06T0006)	1
IC ₁₀₃	051-0501-00	IC (LA3365)	1
IC ₁₀₂	051-0739-00	IC (LA2220)	1
CF ₁₀₂	060-0115-01	Ceramic resonator (CBS456F11)	1
C ₁₄₄	171-4733-06	Ceramic capacitor (0.047 μ F)	1
C ₁₃₈	173-6831-10	Polyester capacitor (0.068 μ F)	1
C _{143.152}	042-0249-00	Electrolytic capacitor (16V0.22 μ F TAN)	2
C ₁₄₇	182-1053-62	Electrolytic capacitor (50V1 μ F)	1

REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
C _{137.145.149}	182-1063-32	Electrolytic capacitor (16V10 μ F)	3
C ₁₄₆	182-1073-12	Electrolytic capacitor (6.3V100 μ F)	1
C ₁₃₉	182-1073-22	Electrolytic capacitor (10V100 μ F)	1
C ₁₄₁	182-2263-22	Electrolytic capacitor (10V22 μ F)	1
C ₁₄₀	182-3343-62	Electrolytic capacitor (50V0.33 μ F)	1
C ₁₅₀	182-4763-02	Electrolytic capacitor (4V33 μ F)	1
C ₁₄₂	182-4743-62	Electrolytic capacitor (50V0.47 μ F)	1
C ₁₄₈	182-4753-52	Electrolytic capacitor (35V4.7 μ F)	1
C ₁₅₁	182-4763-22	Electrolytic capacitor (10V47 μ F)	1

◎DOLBY BLOCK Ass'y (880-0008A)

REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
IC _{A1}	051-0560-00	IC (HA12046)	1
Ca _{7.8}	173-1831-10	Polyester capacitor (0.018 μ F S)	2
Ca _{15.16}	173-3331-10	Polyester capacitor (0.033 μ F S)	2
Ca _{4.5}	173-4721-10	Polyester capacitor (0.0047 μ F S)	2

REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
Ca _{1.2.9.10.11.14}	182-1053-62	Electrolytic capacitor (50V1 μ F) SS	6
Ca ₁₇	182-1063-32	Electrolytic capacitor (16V10 μ F) SS	1
Ca _{11.12}	182-3343-62	Electrolytic capacitor (50V0.33 μ F) SS	2
Ca _{3.6}	182-4753-52	Electrolytic capacitor (35V4.7 μ F) SS	2

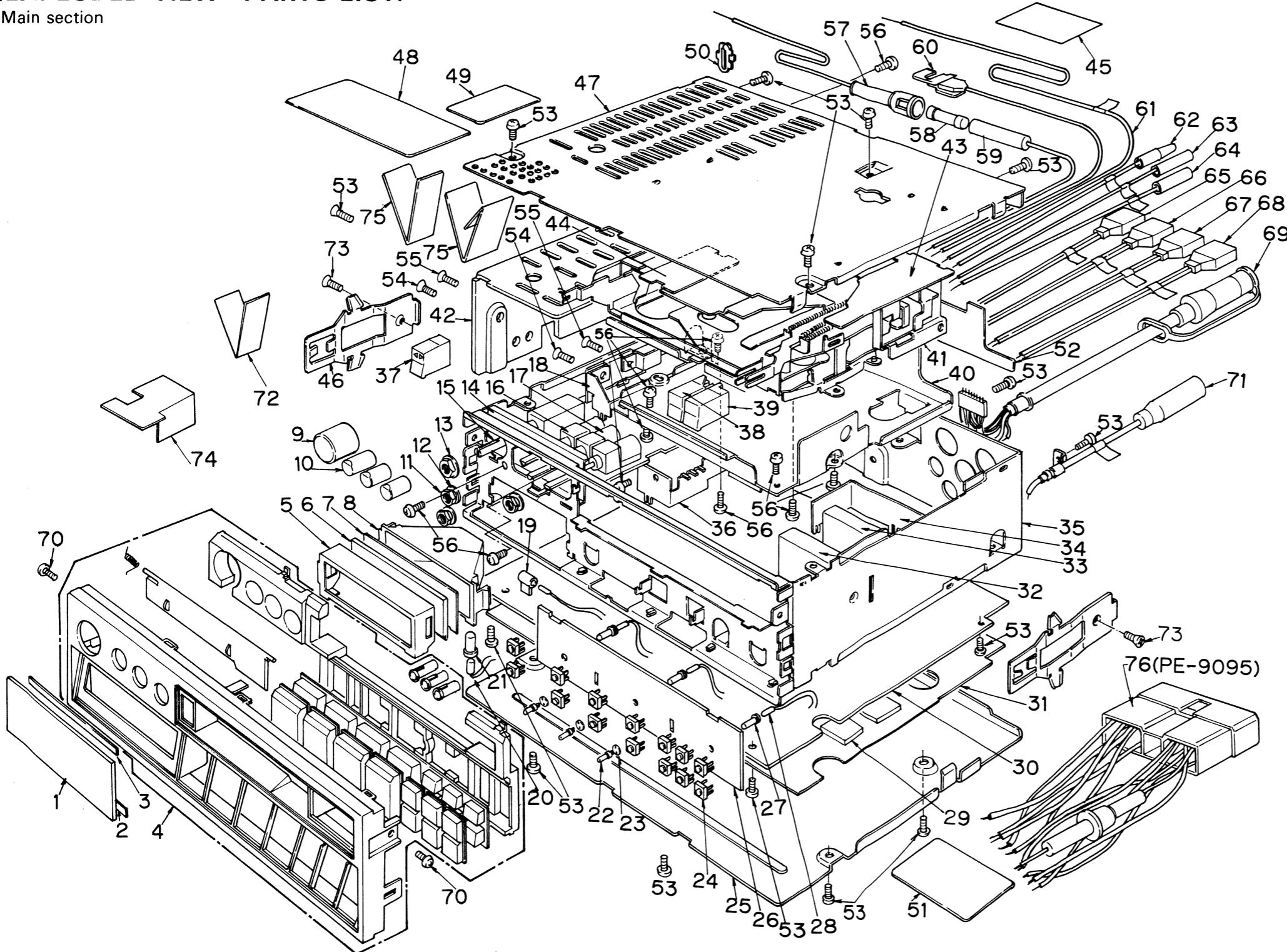
◎FM FRONT END 880-1407A

Ref. No.	Part No. (Order No.)	Description	Q'ty

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■ EXPLODED VIEW • PARTS LIST:

©Main section



REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
1	373-0465-01	Dial cover	1
2	347-1105-00	Double face	1
3	347-1873-00	Double face	1
4	940-2923-02	Escutcheon ass'y (PE-9094A-A)	1
	940-2923-03	Escutcheon ass'y (PE-9095A-A)	
5	335-2225-00	LCD cover	1
6	379-0125-00	Indicator	1
7	371-3361-00	Trim plate	1
8	335-2226-00	LCD holder	1
9	380-4762-00	Knob	1

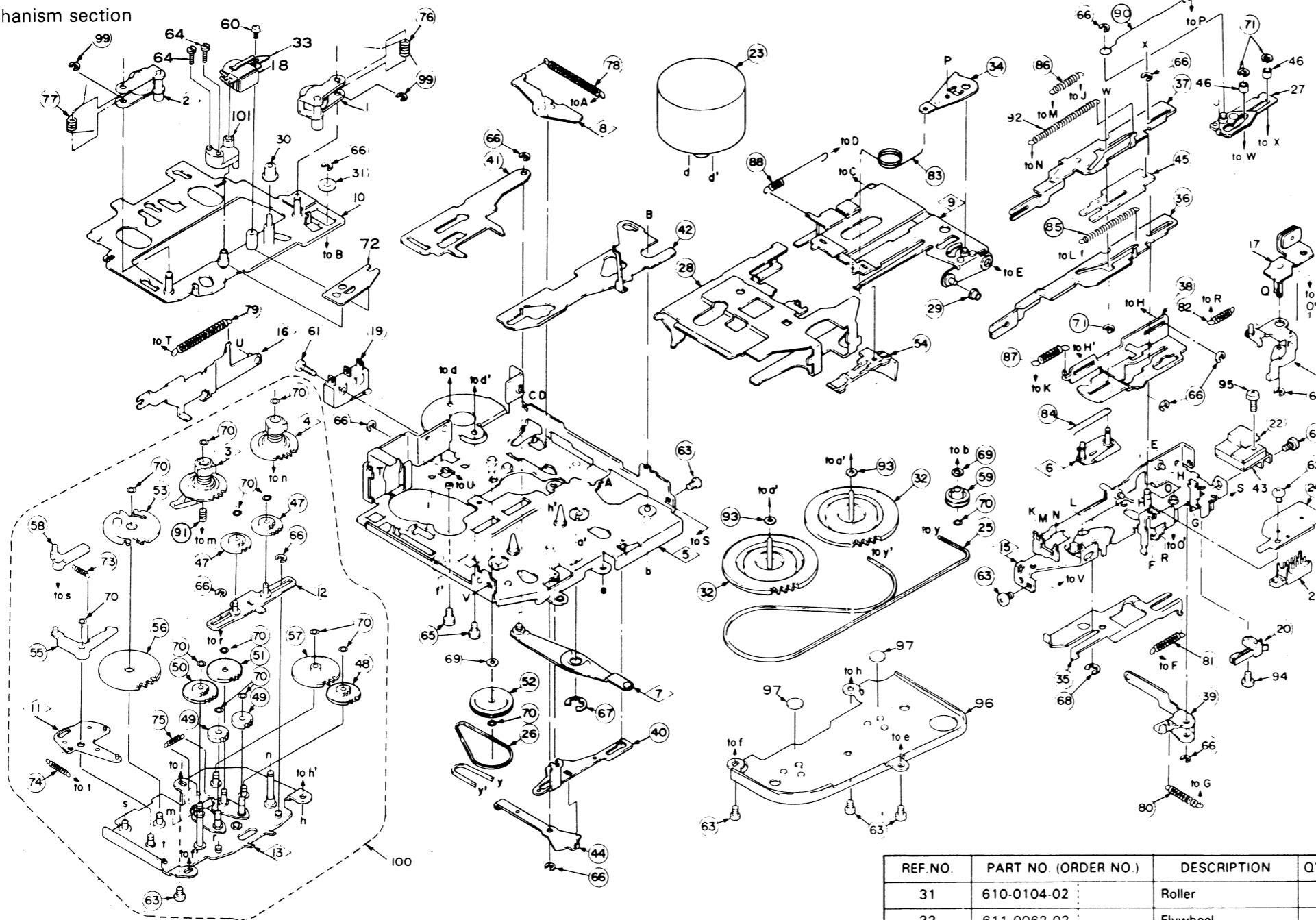
REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
10	380-4763-00	Knob	3
11	722-0332-00	Nut	3
12	745-0560-00	Washer	3
13	722-0368-00	Nut	1
14	330-8429-00	Volume holder	1
15	012-4509-00	Variable resistor	1
16	012-4507-00	Variable resistor	1
17	012-4508-00	Variable resistor	2
18	330-8430-00	IC holder	1
19	345-3316-01	Lamp rubber	1

REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
20	017-0346-04	Pilot lamp (LCD)	1
21	345-3667-07	Lamp rubber (LCD)	1
22	001-0369-00	LED lamp (RED)	3
23	353-0268-00	Shade	3
24	013-3694-00	Tact switch	14
25	304-0387-00	Lower cover	1
26	099-7755-00	P.W.B (SW)	1
27	345-3436-10	Lamp rubber	3
28	017-0338-14	Pilot lamp	4
29	345-4162-00	Cushion rubber	2

REF.NO.	PART NO. (ORDER NO.)	DESCRIPTION	Q'TY
30	099-7781-00	P.W.B	1
31	347-2165-01	Insulator	1
32	941-0159-01	LW/MW tuner	1
33	880-1407A	FM front end tuner	1
34	330-8431-00	Earth plate	1
35	312-0268-01	Chassis	1
36	944-0723-00	Filter ass'y	1
37	382-1082-00	Button (PRO)	1
38	382-1093-00	Button (REW/EJ)	1
39	382-1094-00	Button (FF/EJ)	1
40	330-8428-00	Mechanism holder	1
41	930-0523-10	Tape mechanism	1
42	313-1269-00	Heat sink	1
43	347-2147-00	Insulator (MECH-P.W.B)	1
44	347-2146-00	Insulator (MECH-SW)	1
45	285-1254-00	Guide label (only PE-9095A-A)	1
46	750-2486-00	Spring	2
47	303-0334-00	Upper cover	1
48	285-0915-00	Guide label	1
49	285-1000-00	Guide label	1
50	335-1164-00	Lead clamp	1
51	286-5835-00	Set plate (PE-9094A-A)	1
	286-5836-00	Set plate (PE-9095A-A)	
52	347-2145-00	Insulator	1
53	731-3006-80	Tap tight (M3x6)	15
54	714-3006-41	Machine screw (M3x6)	2
55	714-3006-81	Machine screw (M3x6)	2
56	714-3004-81	Machine screw (M3x4)	11
57	850-2258-00	A-lead (POWER) (only PE-9094A-A)	1
58	120-0050-00	Fuse (5A) (only PE-9094A-A)	1
59	850-2268-02	A-lead (POWER) (only PE-9094A-A)	1
60	840-0386-00	Bonding wire (GND) (only PE-9094A-A)	1
61	850-2360-00	A-lead (BACK UP) (only PE-9094A-A)	1
62	850-2361-00	A-lead (ILLUMI) (only PE-9094A-A)	1
63	852-5322-02	Extension lead (SEEK) (only PE-9094A-A)	1
64	852-6652-01	Extension lead (AUTO ANT) (only PE-9094A-A)	1
65	851-2602-03	Speaker lead (only PE-9094A-A)	1
66	851-2602-02	Speaker lead (only PE-9094A-A)	1
67	851-2602-01	Speaker lead (only PE-9094A-A)	1
68	851-2602-00	Speaker lead (only PE-9094A-A)	1
69	852-9245-00	Extension lead	1
70	714-3005-81	Machine screw (M3x5)	2
71	092-0604-00	Antenna receptacle	1
72	347-2149-00	Insulator (only PE-9094A-A)	1
73	714-3005-41	Machine screw (M3x5)	2
74	347-2228-00	Insulator	1
75	347-2148-00	Insulator (PE-9094A-A)	2
76	852-9210-00	Extension lead (only PE-9095A-A)	1

■ EXPLODED VIEW • PARTS LIST:

◎Tape mechanism section

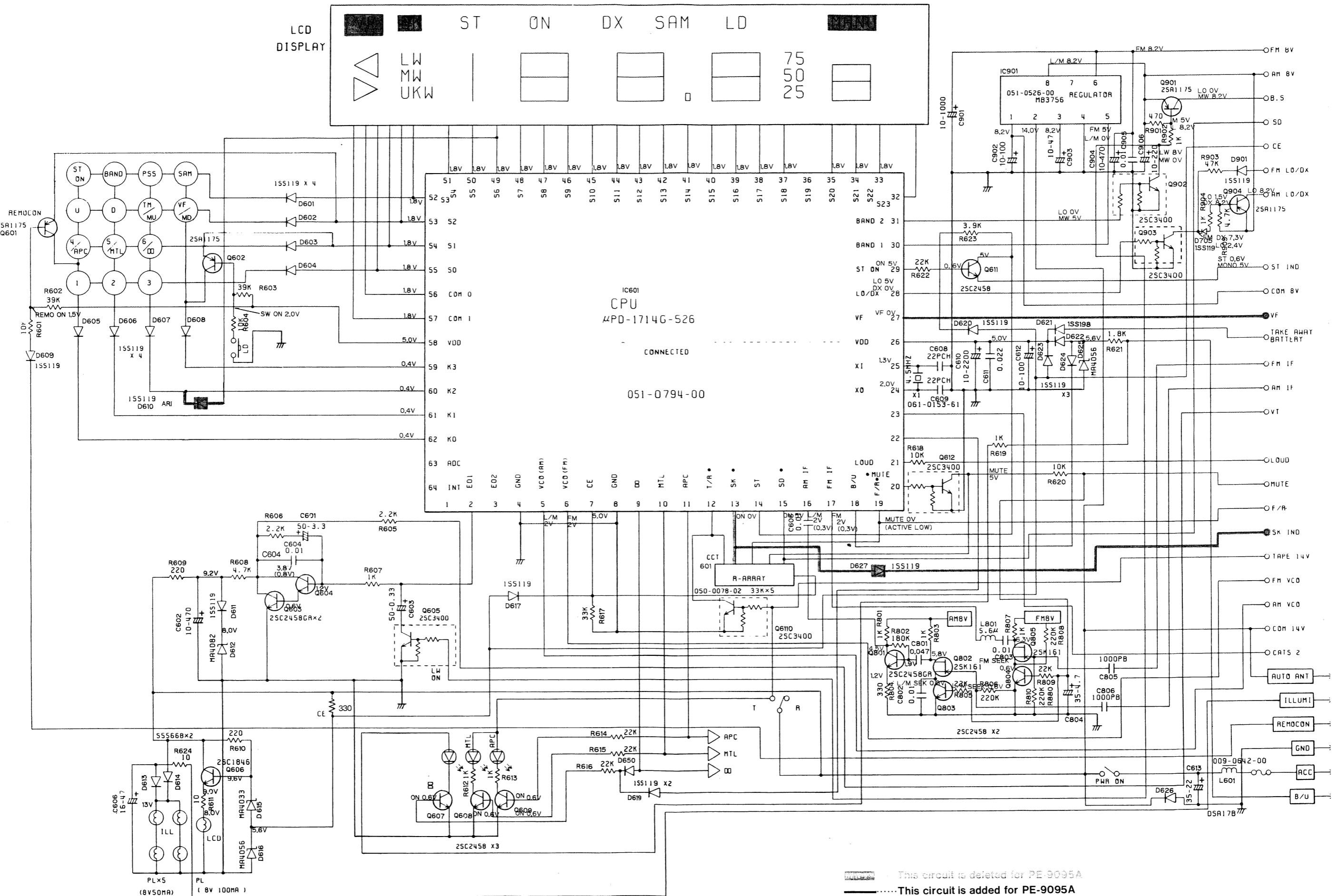


REF NO.	PART NO (ORDER NO.)	DESCRIPTION	Q'TY
1	960-3321-06	Roller F ass'y	1
2	960-3322-06	Roller R ass'y	1
3	960-3323-01	Reel base ass'y	1
4	960-3324-01	Reel base ass'y	1
5	960-3325-08	Deck plate ass'y	1
6	960-3568-02	Spring H ass'y	1
7	960-3328-04	Coupling P ass'y	1
8	960-3329-01	Link ass'y	1
9	960-3330-06	Guide arm ass'y	1
10	960-3562-05	Head plate ass'y	1
11	960-3332-03	Check P-B ass'y	1
12	960-3333-02	FF plate ass'y	1
13	960-3334-06	Bottom P ass'y	1
14	960-3577-03	Lock plate ass'y	1
15	960-3567-04	Frame ass'y	1

REF NO.	PART NO (ORDER NO.)	DESCRIPTION	Q'TY
16	960-3338-02	Program lever ass'y	1
17	960-3566-01	Core plate ass'y	1
18	011-0296-00	Head	1
19	013-2690-03	Switch	1
20	013-3470-01	Switch	1
21	013-3646-00	Switch	1
22	015-0232-00	Plunger	1
23	SMA-109-100	D.C. motor ass'y	1
24	099-6942-01	P.W.B	1
25	602-0068-00	Belt-A	1
26	602-0069-00	Belt-B	1
27	960-3565-01	Over plate ass'y	1
28	606-0071-07	Pack guide	1
29	610-0080-00	Roller	1
30	610-0258-01	Head plate roller	1

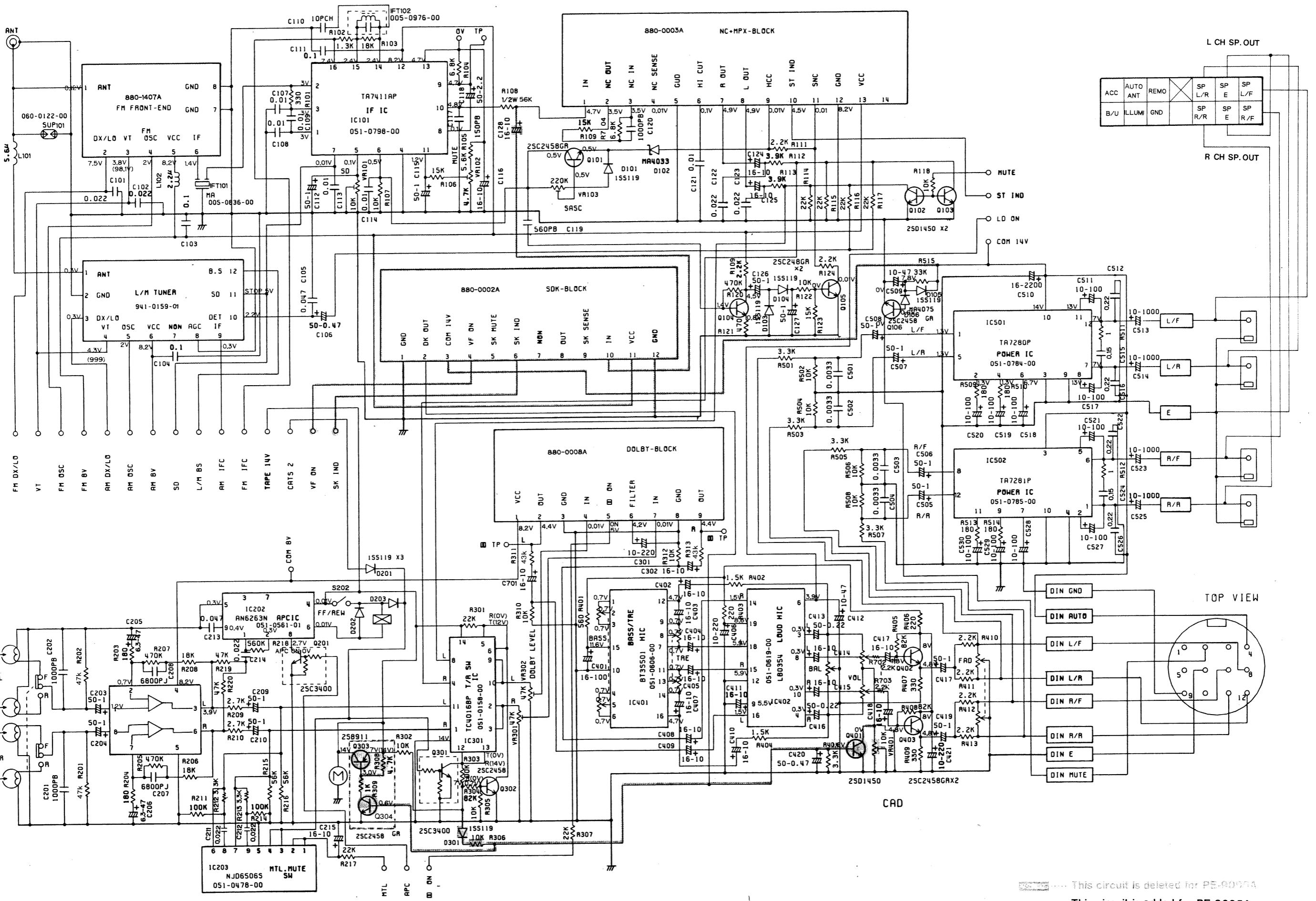
REF NO.	PART NO (ORDER NO.)	DESCRIPTION	Q'TY
31	610-0104-02	Roller	1
32	611-0062-02	Flywheel	2
33	630-1689-01	Head spring	1
34	630-1394-03	Swing plate	1
35	630-1400-04	Off plate-B	1
36	630-1669-04	FF lever-A	1
37	630-1670-02	REW lever	1
38	960-3563-02	Eject plate ass'y	1
39	630-1405-01	Off arm	1
40	630-1407-02	FF plate-B	1
41	630-1410-00	Power plate	1
42	630-1691-01	Change plate	1
43	630-1675-01	Plunger plate	1
44	630-1420-00	FF link	1
45	630-1671-01	Hold plate	1
46	632-1557-00	Roller B	2
47	631-0353-00	FF-REW gear	2
48	631-0354-01	Gear-B	1

REF NO.	PART NO (ORDER NO.)	DESCRIPTION	Q'TY
49	631-0355-01	Play idler gear	2
50	631-0356-00	Gear-R	1
51	631-0357-00	Gear-F	1
52	631-0358-02	Gear pulley	1
53	960-3506-01	Power gear ass'y	1
54	631-0455-01	Pack stopper	1
55	631-0361-00	Lock link	1
56	631-0362-01	Cam gear	1
57	631-0363-02	Gear-A	1
58	631-0364-02	Sub lock link	1
59	631-0370-00	Tension pulley	1
60	714-2003-81	Machine screw (M2x3)	1
61	714-2308-81	Machine screw (M2.3x8)	1
62	716-0485-00	Screw	1
63	714-2604-81	Machine screw (M2.6x4)	6
64	716-0654-01	Screw	2
65	716-0690-00	Screw	2
66	743-1500-10	E-ring	12
67	743-4000-10	E-ring	1
68	744-0006-01	E-ring	1
69	745-0645-00	Washer	2
70	746-0628-01	Washer	14
71	744-0024-01	E-ring	3
72	630-1690-00	Adjust plate	1
73	750-2134-00	Spring	1
74	750-2135-01	Spring	1
75	750-2136-02	Spring	1
76	750-2372-01	Spring	1
77	750-2378-01	Spring	1
78	750-2139-01	Spring	1
79	750-2140-02	Spring	1
80	750-2141-01	Spring	1
81	750-2142-02	Spring	1
82	750-2144-00	Spring	1
83	750-2375-00	Spring	1
84	750-2199-00	Spring	1
85	750-2357-02	Spring	1
86	750-2359-00	Spring	1
87	750-2358-00	Spring	1
88	750-2150-00	Spring	1
89	750-2361-00	Spring	1
90	750-2360-01	Spring	1
91	750-2155-00	Spring	1
92	750-2356-02	Spring	1
93	746-0617-00	Washer	2
94	714-2604-11	Machine screw (M2.6x4)	1
95	714-2606-11	Machine screw (M2.6x6)	1
96	630-1415-01	Flywheel plate	1
97	631-0293-00	Thrust washer	2
99	743-2000-10	E-ring	2
100	960-3580-01	Bottom sub ass'y	1
101	631-0456-00	Adjust link	1



 This circuit is deleted for PE-9095A

.....This circuit is added for PE-9095A



[REDACTED]..... This circuit is deleted for PE-00074

..... This circuit is added for PE-9095A

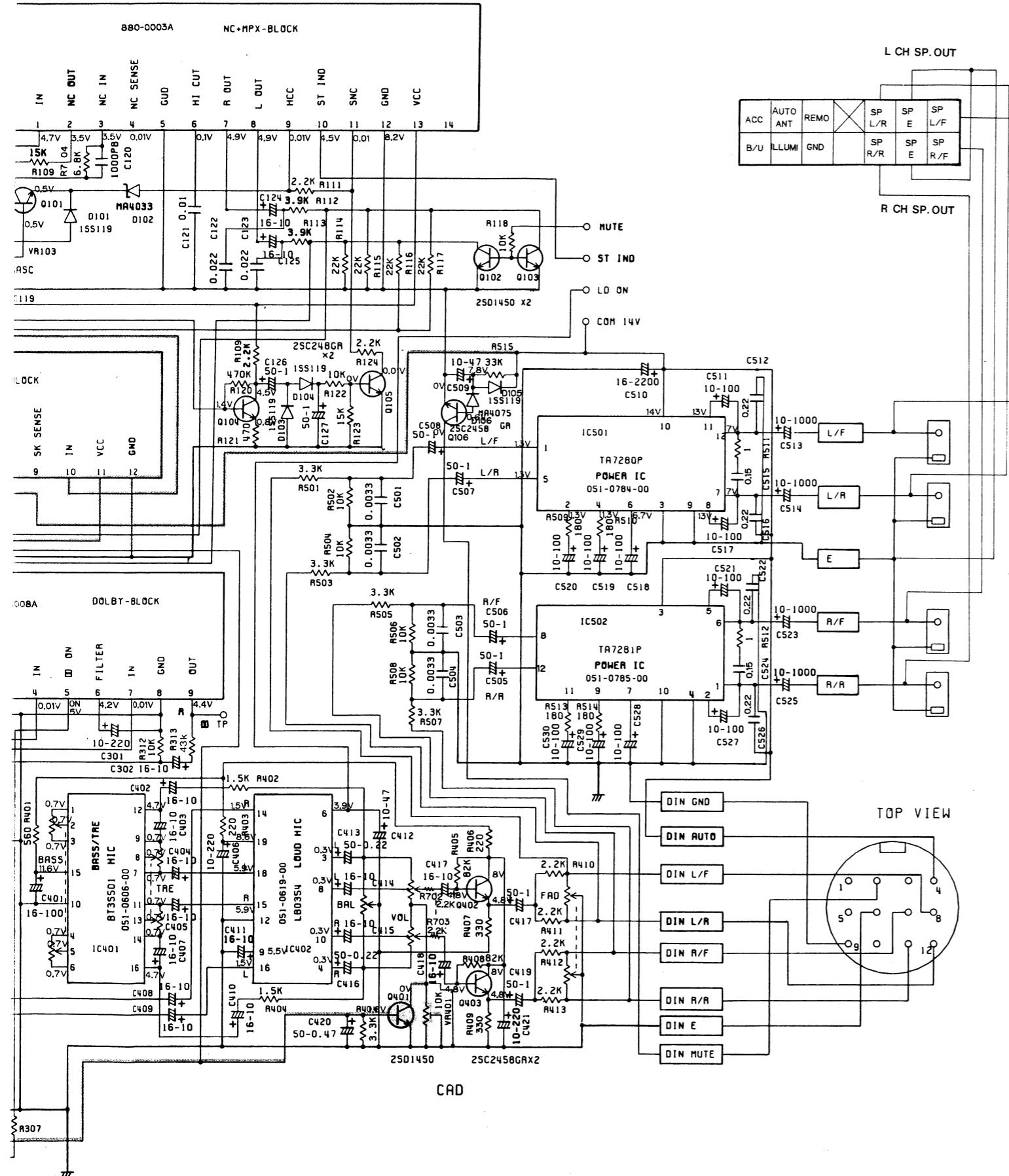
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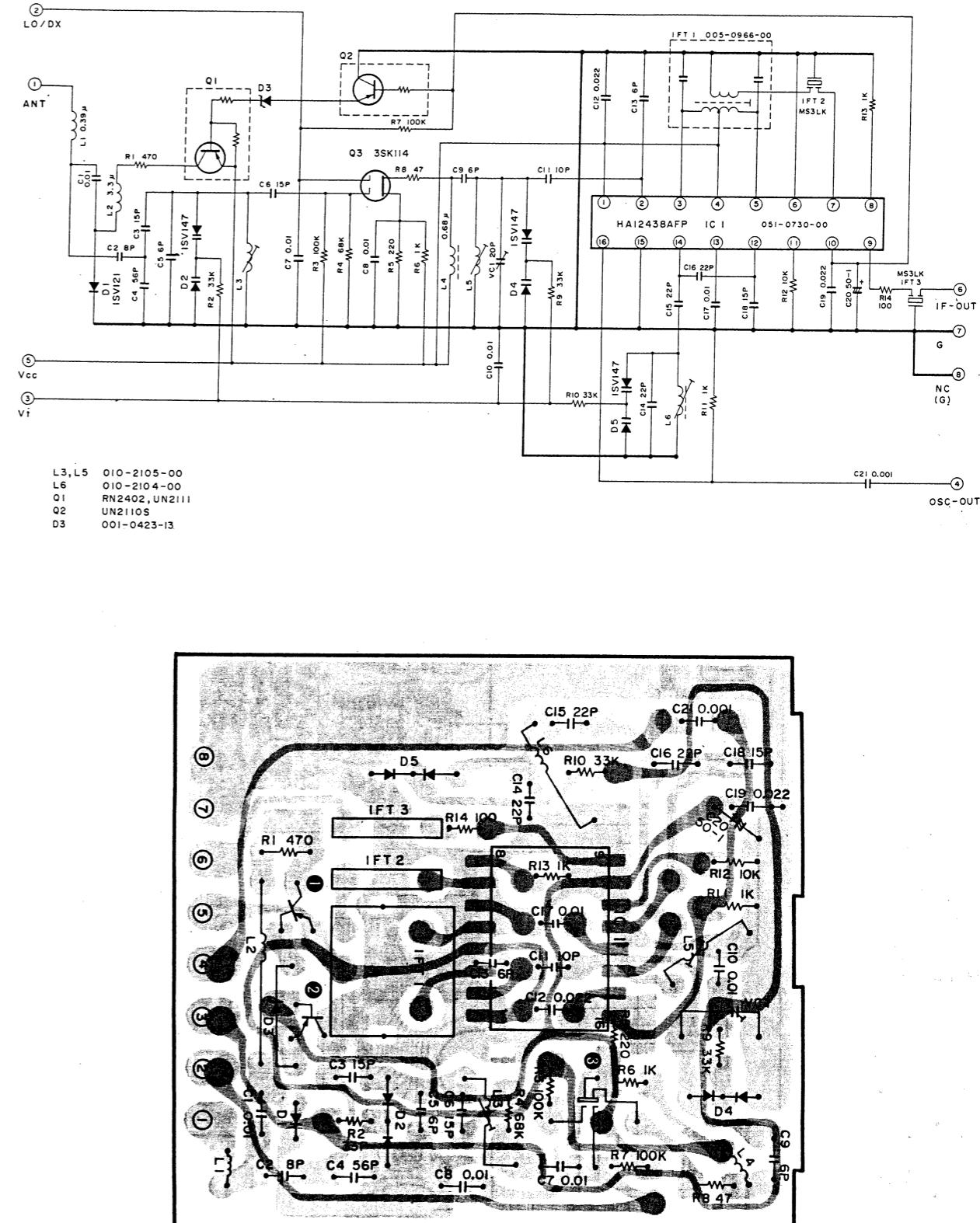
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■FM FRONT END: 880-1407A

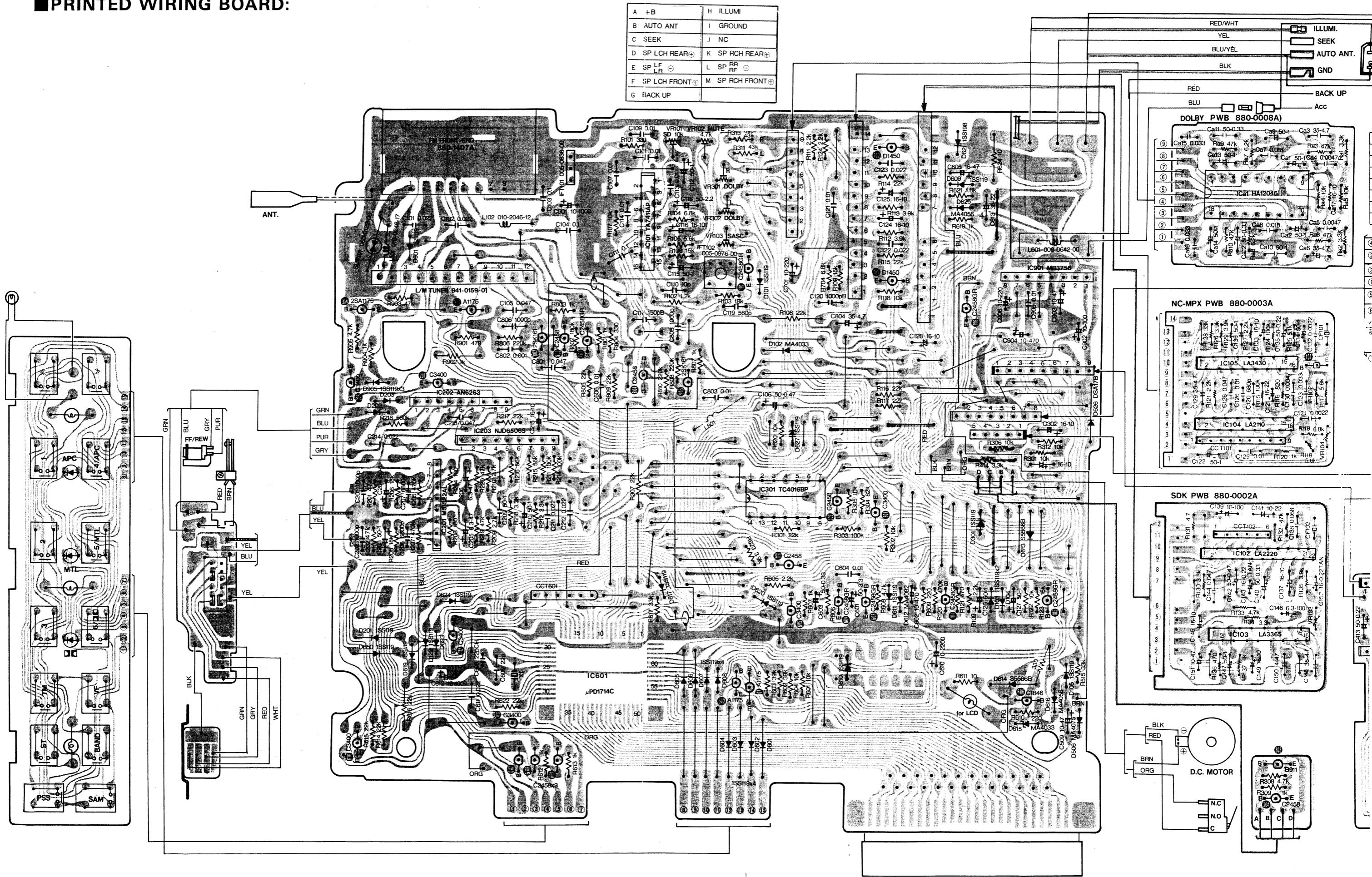


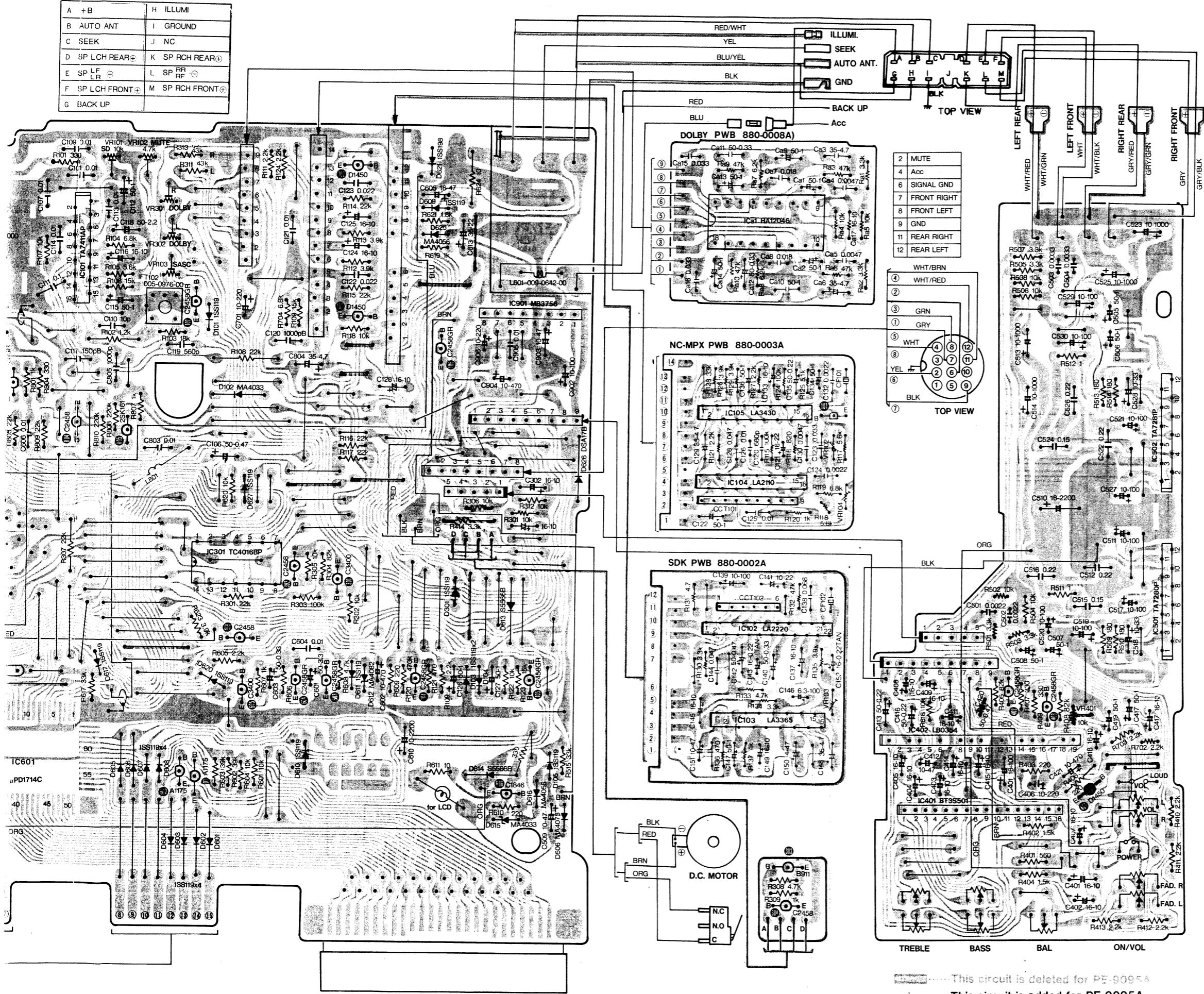
~~This circuit is deleted for RG-6000A.~~

.....This circuit is added for PE-9095A



■ PRINTED WIRING BOARD:

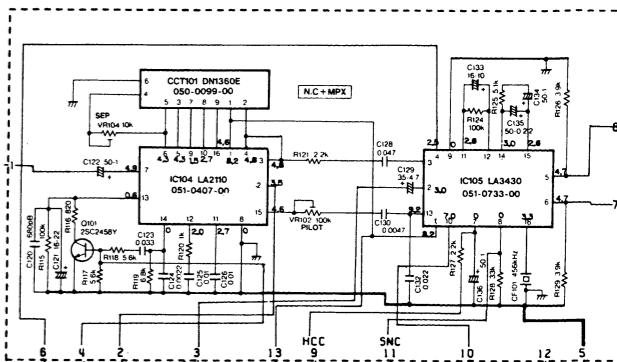




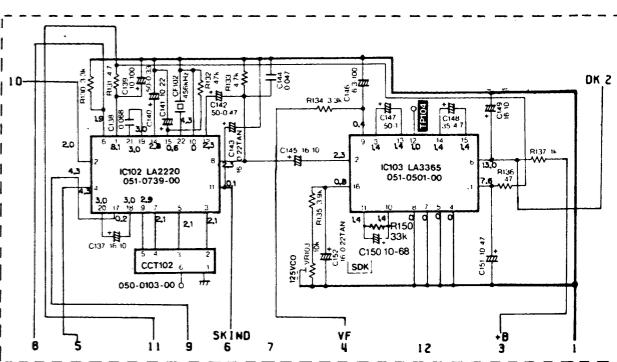
 This circuit is deleted for PE-9095A

.....This circuit is added for PE-9095A

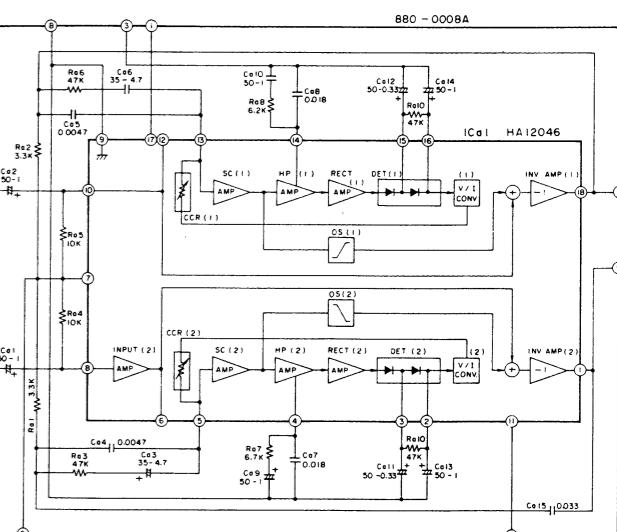
NC-MPX BLOCK Ass'y 880-0003A



SDK BLOCK Ass'y 880-0002A



DOLBY BLOCK Ass'y(880-0008A)



L/M TUNER 941-0159-01

